Scalable AI Training in Hybrid Cloud Environments for Enhancing Edge Model Retraining Efficiency

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In recent years, the rapid evolution of cloud technologies has driven enterprises to adopt cloud environments as a cornerstone of digital transformation strategies. The hybrid cloud architecture, integrating public and private clouds, provides essential computational resources and flexibility to meet the demands of an ever-evolving technological landscape. As China Steel Corporation (CSC) advances its smart factory initiatives, the demand for intelligent applications continues to grow. However, the vast array of cloud-native tools and frequent version updates pose challenges in selecting the most effective hybrid cloud strategies. This study elucidates CSC's deployment of a hybrid cloud architecture, with a focus on cloud strategies for smart application development and operations. A case study on equipment diagnostics validates the "train in the cloud, deploy at the edge" pipeline, highlighting the importance of computational resource scheduling and workflow optimization during the public cloud training phase. Public cloud services were leveraged to establish CSC's hybrid cloud architecture, significantly enhances edge model retraining efficiency by leveraging flexible computing resources and overcoming the limitations of on-premises infrastructure.

Keywords: Hybrid cloud, AI training pipeline, Scalable cloud computing, Edge model retraining efficiency, Digital transformation (DX)

1. INTRODUCTION

The rapid evolution of the information technology (IT) industry demands efficient, flexible, and reliable solutions for modern enterprises. Cloud computing has become a crucial technology, providing a platform that enhances IT infrastructure and services. The acceleration of digital transformation, particularly during the recent global pandemic, has further driven the adoption of cloud environments. This shift is motivated by the need for operational flexibility, enabling organizations to migrate applications and data to the cloud, thereby improving development efficiency, scalability, and maintenance. However, adopting cloud computing presents challenges, such as information security, resource management, and workflow integration. These challenges require careful exploration validation to align with specific enterprise needs. As companies increasingly invest in smart manufacturing and sophisticated applications, the hybrid cloud model becomes strategically important. This approach not only accelerates smart application deployment but also enhances business resilience by integrating IT and operational technology (OT) infrastructures with both public and private

cloud resources.

Hybrid cloud architecture combines the flexibility of public clouds with the security and control of private clouds, offering a robust solution in a dynamic technological environment. By privatizing public cloud resources, enterprises gain access to a wide array of computing tools and services essential for agile digital transformation (DX). When building a hybrid cloud infrastructure, selecting the appropriate cloud service providers (CSP) and service models is essential. The rapid advancement of cloud technologies and frequent updates from providers introduce challenges in selecting the appropriate services. Enterprises must conduct thorough evaluations to identify the key functions required for their hybrid cloud architecture. Selecting the most suitable CSP and service type is crucial for meeting business needs effectively. This selection process can be informed by official documentation, use cases, and customer feedback from CSPs. Additionally, professional consulting firms or service providers may offer valuable assistance. Continuous learning about the latest technological trends is necessary for enterprises to adjust their hybrid cloud architecture and cloud service selection in a timely manner, ensuring smooth operations and effective business goal achievement. CSPs offer extensive computing resources designed under the philosophy of "Everything as a Service" (XaaS). This model allows users to access various infrastructure, platforms, and software services via the Internet without owning or managing these resources. It supports a wide range of computational needs, streamlining AI model development by automating workflows and providing corresponding cloud service tools.

The cloud-based AI application development work-flow typically involves four key stages⁽¹⁾:

- Prepare: Involves preparing training and inference data, including data preprocessing and transformation.
- (2) Build: Developers utilize built-in or custom algorithms and models, integrated development environments, pre-trained models, and automated solution exploration to identify the optimal model.
- (3) Train & Tune: Models are trained, data is collected, hyperparameters are optimized, and offline evaluations are conducted.
- (4) Deploy & Manage: Focuses on optimizing the model for inference devices, establishing inference endpoints, and scaling machine resources as required by real-world conditions.

Hybrid cloud refers to an architecture combining public and private clouds. Private clouds offer security and control over data and applications, while public clouds provide broader computing resources and flexibility. Hybrid clouds typically include private clouds, public clouds, and on-premises infrastructure⁽²⁾. Multi-cloud, a related concept, involves using multiple public cloud providers to increase flexibility and choice, as different providers offer varying computational resources, pricing models, and services. A private cloud is exclusively owned by a single organization, providing full control over resources. In contrast, public clouds are shared resources. The hybrid cloud architecture studied includes a virtual private cloud (VPC) extension of the on-premises private cloud. As highlighted in previous studies, the growing reliance on cloud services by enterprises necessitates a well-thought-out strategy for successful implementation⁽³⁾. IT leaders must avoid relying solely on major cloud providers like Azure, AWS, GCP, or IT outsourcing firms to design cloud strategies. Each company's digital transformation blueprint is unique, and no third party understands the enterprise as well as its executives and employees. Therefore, senior management and IT teams must deeply analyze the entire IT system to align cloud technology with organizational goals, optimizing cloud strategies and outcomes.

Comparative analyses of hybrid cloud, centralized, and fully distributed solutions indicate that hybrid cloud solutions are easier to integrate with hardware and software elements (Figure 1). They shorten application design time, allow flexible cluster building, and clarify software responsibilities⁽⁴⁾. The advantages and challenges of public and hybrid clouds are summarized in the following table.

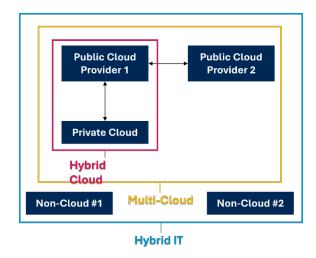


Fig.1. Hybrid and Multi-Cloud Architectures.

For the cloud AI training pipeline, the literature suggests that hybrid cloud architecture enables more flexible and efficient data processing and management by combining different cloud models⁽⁵⁾. The cloud AI training workflow, an end-to-end automated solution from data collection to deployment, enhances the efficiency and accuracy of AI model development and deployment. In a hybrid cloud environment, careful consideration of data privacy and security is crucial to achieve efficient, flexible, secure, and reliable data processing and management. Additionally, previous studies emphasize the importance of a cloud-based framework and platform for the comprehensive development and management of AI applications throughout their lifecycle⁽⁶⁾. This approach addresses challenges such as automation, trust, reliability, traceability, quality control, and reproducibility in AI training pipelines. The comparison of traditional and AI application development life cycles highlights the unique challenges and requirements of AI development. An AI training pipeline typically includes four major steps, with varying complexity depending on the task and objectives. This structured approach to AI model development within a hybrid cloud environment offers significant benefits in terms of resource flexibility, scalability, and operational efficiency, aligning with the broader goals of enhancing edge model retraining efficiency.

- (1) Data Preparation: Extract, transform, and load data from raw sources for model training.
- (2) Model Training: Train machine learning models and generate deployable models.

Category	Public Cloud	Hybrid Cloud
Advantages	 (1)Cost Efficiency: Public clouds typically offer lower maintenance costs compared to private or hybrid clouds, as companies do not need to purchase and maintain their hardware and infrastructure. (2)Flexibility: Public clouds provide highly flexible resource allocation, allowing businesses to rapidly scale up or down according to demand. (3)Maintenance-Free: Companies are relieved from the responsibility of maintaining cloud infrastructure, allowing them to focus more resources on core business development. (4)Scalability: Public cloud providers offer large-scale infrastructure, enabling businesses to scale operations in minimal time. 	comply with industry-specific data storage and processing regulations in different regions.(3)Flexibility: Combining public and private clouds, hybrid solutions offer flexibility in resource allocation according to security and scalability needs.
Challenges	 may not be as secure as on private or hybrid clouds due to shared resources. (b)Regulatory Compliance: Public clouds may struggle to meet specific regulatory requirements in certain industries or regions. (c)Vendor Lock-In: Businesses may become overly 	 (a)Complexity: Hybrid clouds require coordination between public and private resources, potentially increasing management complexity. (b)Integration Challenges: Combining public and private cloud technologies and services may present integration challenges, requiring appropriate technology and expertise for smooth operation. (c)Network Latency: Data transmission between public and private clouds could introduce latency issues, affecting application performance. (d) Cost Considerations: While hybrid clouds offer cost efficiency, the initial investment in building and maintaining the private cloud component may require significant resources.

 Table 1
 Advantages and Challenges of Public Cloud vs. Hybrid Cloud.

- (3) Model Deployment: Deploy trained models to production environments for inference and prediction.
- (4) Continuous Training: Continuously update and improve models in production environments to reflect new data and requirements.

In terms of security, adopting hybrid cloud environments introduces new pathways for developing and deploying intelligent applications, breaking down the physical boundaries of IT assets. As enterprises increasingly integrate private and public cloud infrastructures, associated cybersecurity challenges must be addressed comprehensively. Effective management of these challenges, especially within scalable AI training, is critical for leveraging the vast computational resources and flexibility offered by cloud services. Notably, the security of tier 1 CSPs like Amazon Web Services (AWS), Microsoft Azure, and Google Cloud Platform (GCP) is generally well-established, with certifications such as ISO 27001/27017/27018⁽⁷⁾. However, the focus should shift towards ensuring that AI models developed, trained, and deployed in these environments comply with audit requirements and legal regulations, enhancing operational resilience and trustworthiness in intelligent manufacturing systems.

This research aims to validate the feasibility of intelligent application training workflows and technological options within planned resource allocations. This study also integrates cloud computing capabilities with existing on-premises maintenance and operational foundations. By leveraging equipment diagnostics data and algorithms, a hybrid cloud architecture is implemented to operate in parallel with minimal disruption to existing systems. Through the design of a hybrid cloud that privatizes public cloud resources, this research develops a cloud strategy guide for intelligent application development, based on the principle of "training in the cloud, deploying on-premises." This approach seeks to optimize computing resource allocation and establish a general AI training pipeline for smart application development. It utilizes the vast computational resources of public clouds during the training phase while ensuring that intelligent applications and their data are securely managed in the cloud environment, with seamless transitions to on-premises applications. The expectation is to provide greater flexibility in computing resource allocation during the development and maintenance of intelligent applications.

2. EXPERIMENTAL METHOD

2.1 Overview of the CSC's AI Training Pipeline Implementation

This study aims to develop a scalable AI training pipeline in a hybrid cloud environment, focusing on improving edge model retraining efficiency, particularly in equipment diagnostics. The process involves identifying the computational resource scheduling and workflow requirements during the public cloud training phase (Figure 2). The pipeline leverages public cloud services to design and deploy a reusable AI training workflow within CSC's virtual private cloud (VPC).

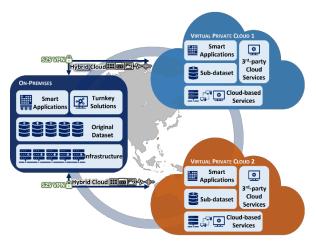


Fig.2. On-Premises and Cloud Components in a Hybrid Cloud Architecture.

Security considerations are integrated into the architectural design to protect AI applications and data in the cloud. The research also emphasizes flexibility in computational resource allocation during development and maintenance, facilitating the advancement of AI applications. This section describes the design of the cloud, utilization of cloud services, and the establishment of operational tools, culminating in a model training environment package and default templates for cloud resource allocation.

2.2 Selection of Target Field and Data Sources

The initial step involved selecting equipment diagnostics as the target field, with a focus on signal-based and image-based AI applications. Relevant data sources were integrated with cloud-based computational resources to streamline data collection and model training. This integration was crucial for enhancing processing speed, workflow reusability, and computational reliability during the public cloud training phase.

2.3 Establishing Secure Network Paths

Ensuring network security was critical. This study defined the network paths for information exchange within CSC, coordinating with OT and IT units to establish secure connections to cloud services. This involved configuring firewalls and adopting approved transmission protocols. Establishing these secure network paths was essential for safe and efficient data transmission between on-premises systems and the public cloud.

2.4 Design of a Reusable AI Training Pipeline

The research designed a reusable AI training pipeline portal (Figure 3), serving as the interface between on-premises systems and the cloud. This portal facilitated the generation of cloud-compatible model training configurations and received cloud-based operational state information. It also provided input for automated operations, enabling efficient management of AI training processes in the cloud.

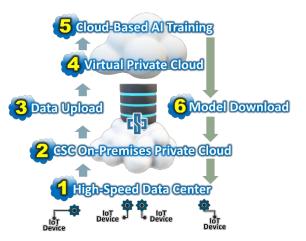


Fig.3. AI Training Pipeline Based on Hybrid Cloud Architecture.

2.5 Construction of AI Training Pipeline in Cloud Environment

The AI training pipeline was built using service modules from AWS, supporting numerical and imagebased data sources. This allowed seamless integration of training data, computing environment setup, model training, validation, and deployment. The system also included state recording and notification mechanisms for transparency and traceability of the training process.

Key components of the pipeline construction included:

- (1) Data Preprocessing and Integration: Configured containers in the cloud environment preprocessed datasets to optimize them for model training. Tasks included data cleaning, transformation, and labeling, ensuring readiness for accurate model training.
- (2) Model Training Execution: The cloud provided the necessary computational resources for AI model training. Depending on the task, appropriate algorithms (e.g., deep learning, decision trees) and frameworks (e.g., TensorFlow, PyTorch) were selected, ensuring sufficient memory and CPU/GPU for smooth execution.
- (3) Resource Allocation and Scaling: Leveraging cloud scalability, multiple training tasks were executed concurrently using parallel strategies, accelerating the training process and optimizing resource utilization.
- (4) Task Management and Scheduling: Independent environments were established for CPU-intensive and GPU-intensive tasks, ensuring efficient resource allocation and smooth AI model training (Figure 4).
- (5) Automated Resource Scaling: The cloud-based AI training method allowed dynamic adjustment of resources based on task requirements, enabling faster model training and more efficient development cycles.

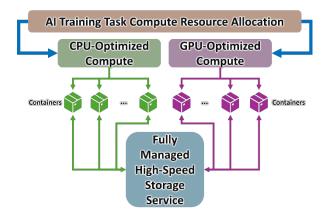


Fig.4. Task-Oriented Automatic Allocation of Optimal Cloud Computing Models and Auto-Scaling Cloud Resources.

2.6 Information Security Measures in Hybrid Cloud Architecture

This study designed a virtual private cloud (VPC) structure compliant with the company's security policies

(Figure 5). This architecture ensured data and service security in the cloud, providing full control over computing resources. The integration of on-premises and public cloud environments was secured via a dedicated, encrypted site-to-site VPN (S2S VPN) connection, ensuring high-security standards for data transmission. Additionally, access controls were implemented to restrict direct internet access to designated cloud areas, enhancing data protection. Default cloud storage encryption for static data and strict IAM policies ensured that only authorized tasks could access cloud resources. This role-based access control aligned with the company's security requirements, leveraging the flexibility and scalability of the hybrid cloud without compromising on security, thus supporting the company's digital transformation initiatives.

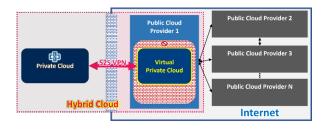


Fig.5. Design Schematic of a Virtual Private Cloud (VPC) Architecture.

3. RESULTS AND DISCUSSION

The surge in AI models requiring management has escalated the need for computational resources such as processing power, storage, and bandwidth. Balancing these demands for sustainable and efficient AI development is a pressing challenge. This section presents the outcomes of implementing a scalable AI training pipeline within a hybrid cloud environment, focusing on its application to industrial equipment diagnostics. Additionally, it explores the challenges and opportunities encountered during the deployment and maintenance of edge AI models using this hybrid cloud architecture.

3.1 Dataset Management and Storage Process in a Hybrid Cloud Environment

A key achievement of this study was the development of an integrated cloud-ground dataset management and storage process. This was achieved by constructing a flash-based storage array supporting both on-premises and cloud services. The API-based data access and retrieval mechanism significantly improved data service efficiency and integration within the hybrid cloud architecture. Leveraging the high IOPS (Input/Output Operations Per Second) characteristics of the storage solution, dataset generation time was reduced by approximately 78% when processing with 1,000 concurrent threads. This improvement in data processing speed is vital for efficient AI model development and deployment, particularly in real-time data scenarios like equipment diagnostics. Integrating this storage solution within the hybrid cloud framework allowed for more effective management and protection of critical application data, enhancing overall AI development sustainability and efficiency.

3.2 Universal Workflow for Smart Applications in Hybrid Cloud

This study also developed a versatile hybrid cloud workflow tailored for smart applications, with equipment diagnostics as a primary use case. This workflow efficiently extracted computational resources and processes from the cloud-based AI training phase. Results from the equipment diagnostics scenario showed a 95% reduction in the time required to execute a single data acquisition device (DAQ) with 27 AI models, underscoring the efficiency gains achieved through the hybrid cloud architecture. Standardizing and optimizing the workflow for model development and maintenance demonstrated a method to accelerate AI deployment without compromising data security or cost efficiency. The integration of high-performance cloud computing resources with real-time edge demands highlighted the critical role of hybrid cloud architecture in driving industrial digital transformation.

3.3 Challenges and Opportunities in Hybrid Cloud Implementation

Despite the advantages, implementing hybrid cloud architecture introduced challenges and opportunities, particularly in areas such as data security, transmission efficiency, cloud service selection, and workflow standardization.

3.3.1 Data Security

Hybrid cloud architecture poses new data security challenges, as sensitive data is exposed to broader networks, increasing the risk of breaches. To mitigate these risks, this study emphasized strong encryption, access control, and authentication mechanisms. Implementing site-to-site VPN encryption for cloud-to-ground data transmission and static encryption within the cloud, alongside strict access management policies, ensured data security during transmission and storage. This study also addressed compliance with varying data protection regulations across different regions, ensuring operations adhered to legal requirements and safeguarding data privacy while enhancing efficiency.

3.3.2 Data Transmission Efficiency

Efficient data transmission between cloud and on-premises environments is crucial for hybrid cloud success. This study optimized network architecture and data access IOPS, employing data block copying techniques, including compression and deduplication, to improve transmission efficiency. These techniques reduced transmission time and supported real-time data processing, accelerating the development and deployment of smart applications. These strategies not only minimized data transmission delays but also facilitated the seamless integration of real-time data into AI models, essential for maintaining high-performance AI applications in industrial settings.

3.3.3 Cloud Service Selection and Integration

Selecting the right cloud service provider and tools is critical for building an efficient, scalable, and costeffective development environment. This study carefully evaluated providers based on resource performance, reliability, security standards, compliance, and support quality. Integration capabilities of cloud-native tools were prioritized to ensure seamless connectivity with existing on-premises systems and processes. The result was a unified operational environment that significantly improved smart application development efficiency. The integration of cloud-native tools with on-premises systems allowed for a flexible and responsive AI training pipeline, meeting the dynamic demands of industrial applications.

3.4 Best Practices for Hybrid Cloud AI Training Pipeline Implementation

Based on this study's findings, several best practices for hybrid cloud AI training pipeline implementation were identified, offering guidelines for researchers and practitioners designing and applying hybrid cloud architectures in AI development projects.

3.4.1 Ensuring Data Security and Privacy

When handling sensitive data in a cloud environment, ensuring security and privacy is paramount. This study recommends implementing encryption, secure transmission protocols, and identity verification mechanisms. Sensitive data should be encrypted before entering the cloud, with regular key rotation to enhance security.

3.4.2 Maintaining Data Access and Integrity

In hybrid cloud environments, maintaining data consistency and integrity is critical. This study suggests leveraging on-premises storage management services with APIs to synchronize and integrate data across environments. Cloud-native services should be used for realtime data processing and analysis to reduce data silos and improve utilization.

3.4.3 Flexibly Managing Computational Resources

AI model training requires flexible computational resources. This study recommends configuring autoscaling rules and using cloud auto-scaling capabilities to manage resources efficiently. Setting appropriate autoscaling strategies can avoid unnecessary costs from over-provisioning.

3.4.4 Standardizing Workflows

Standardizing workflows across AI model development stages is essential for improving efficiency and reusability. This study proposes establishing a standardized workflow for data preparation, model training, evaluation, and deployment. Utilizing serverless computing services and automating workflows can significantly enhance operational consistency and quality.

3.4.5 Facilitating Collaboration and Version Control

Effective version control and collaboration are vital when multiple developers are involved. This study recommends using version control tools like Git and cloud collaboration platforms to support team collaboration.

3.4.6 Controlling Costs and Optimizing Resources

Cloud service costs can escalate with increased resource consumption. This study suggests implementing cost monitoring and budget management measures and regularly evaluating and optimizing resource use. Collaborating with cloud service providers to adopt reserved instances or contract strategies can optimize costs.

3.4.7 Monitoring and Tuning Performance

Ensuring AI application performance meets business needs requires continuous monitoring and tuning. This study advises using cloud monitoring tools, conducting regular assessments, and optimizing configurations based on results. Reviewing key performance indicators and using automated tools for benchmarking can help achieve optimal performance and cost balance.

3.5 Summary of this Study's Contributions

This study offers a set of strategies for deploying and maintaining smart applications in a hybrid cloud architecture. By optimizing resource utilization and ensuring data security and compliance, this study provides valuable insights into leveraging hybrid cloud architecture for the innovation and development of smart applications. Overall, this study underscores the critical role of hybrid cloud architecture in enhancing AI training pipeline efficiency and scalability, particularly in industrial applications. The findings highlight the importance of a well-structured, secure, and cost-effective hybrid cloud environment in driving digital transformation and AI-driven innovations.

4. CONCLUSIONS

This study has demonstrated the significant benefits of integrating an advanced hybrid cloud architecture with a robust storage infrastructure to enhance AI training and model retraining efficiency in edge environments. By harnessing the computational power and innovative tools provided by public clouds such as Amazon Web Services (AWS) and Microsoft Azure, while simultaneously leveraging internal resources, we established a highly scalable and efficient framework for AI development and maintenance. The hybrid cloud approach effectively integrates virtualization, containerization, data integration, distributed training, and continuous integration and deployment (CI/CD), creating a strong support platform for intelligent applications. One of the most notable successes of this architecture is in the realm of equipment diagnostics. Our "training in the cloud, deploying on the edge" strategy enabled the efficient use of cloud resources for AI model training and flexible edge deployment to meet real-time needs. The AI training pipeline played a crucial role by automating cloud resource configuration, greatly improving the efficiency of developing and maintaining intelligent applications. This pipeline not only addressed the computational constraints of on-premises workstations but also enabled for rapid, automated model retraining in the cloud. As a result, models were continuously optimized for equipment diagnostics, supporting timely and effective maintenance operations. Direct deployment of these models to the edge further enhanced operational flexibility, ensuring the timely application of new models. This success illustrates how the hybrid cloud architecture can seamlessly combine technological innovation with practical application in equipment diagnostics.

Furthermore, this study validates the hybrid cloud architecture's efficiency in supporting the development and maintenance of intelligent applications, demonstrating how technological advancements can significantly improve efficiency and flexibility during digital transformation. The ability to swiftly adapt to rapid technological changes is essential for maintaining competitiveness in the digital era. The hybrid cloud offers a scalable and efficient platform for continuous development and innovation, making it a practical solution for the ongoing evolution of intelligent applications.

Looking forward, there is potential for further optimization of AI workflows within the hybrid cloud framework through the exploration of cloud-native technologies and tools. This focus on innovation will support the company's digital transformation initiatives, ensuring it stays at the forefront of technological advancements. The successful deployment of the hybrid cloud architecture provides valuable insights for both research and practice in related fields, highlighting the importance of continuously optimizing this approach to enhance intelligent application development and operational capabilities in a rapidly changing technological environment. Moreover, this study emphasizes the strategic importance of collaborating with leading cloud service providers such as AWS and Azure. These partnerships brought essential computational capabilities and advanced services into the hybrid cloud framework while ensuring strict adherence to corporate information security standards. This approach safeguarded data integrity and facilitated the seamless integration of cloud and on-premises resources, which is critical for secure and efficient AI model training and deployment, particularly in environments with stringent data security and compliance requirements. The hybrid cloud approach also highlights the value of a flexible, adaptive infrastructure that can scale with the growing demands of AI-driven applications. The ability to dynamically allocate resources based on real-time needs ensures that the infrastructure can handle varying workloads without compromising performance or security. This flexibility is particularly important in edge environments, where computational resources are often limited, and real-time processing is critical.

The hybrid cloud architecture developed in this study provides a scalable and efficient approach to enhancing AI training and model retraining in edge environments. By seamlessly integrating cloud and on-premises resources, this architecture supports the development of intelligent applications that are both robust and adaptable. The findings from this research lay a solid foundation for further exploration of hybrid cloud technologies, especially within AI-driven digital transformation efforts. As the company continues to navigate technological advancements, the hybrid cloud architecture will be pivotal in sustaining a competitive edge, ensuring ongoing innovation and efficiency in a rapidly evolving digital landscape. Additionally, this study contributes to the broader AI and cloud computing fields by demonstrating the practical advantages of hybrid cloud architectures in real-world applications. By bridging the gap between theoretical research and practical implementation, it offers valuable insights for other organizations aiming to enhance their AI capabilities through hybrid cloud solutions. As AI technology advances, hybrid cloud architectures are poised to become essential tools for scaling AI operations and improving model retraining efficiency. Ultimately, this study not only emphasizes the technical achievements of integrating a hybrid

cloud architecture for scalable AI training but also highlights its strategic significance for the company's longterm success in the digital economy. The ability to swiftly adapt to new technological developments, coupled with the flexibility and scalability provided by the hybrid cloud, will ensure the company remains competitive and innovative in the years to come. Continuous optimization and refinement of this architecture will be crucial for maintaining its effectiveness and relevance amid ongoing technological change.

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